

FIG. 1
PRIOR ART

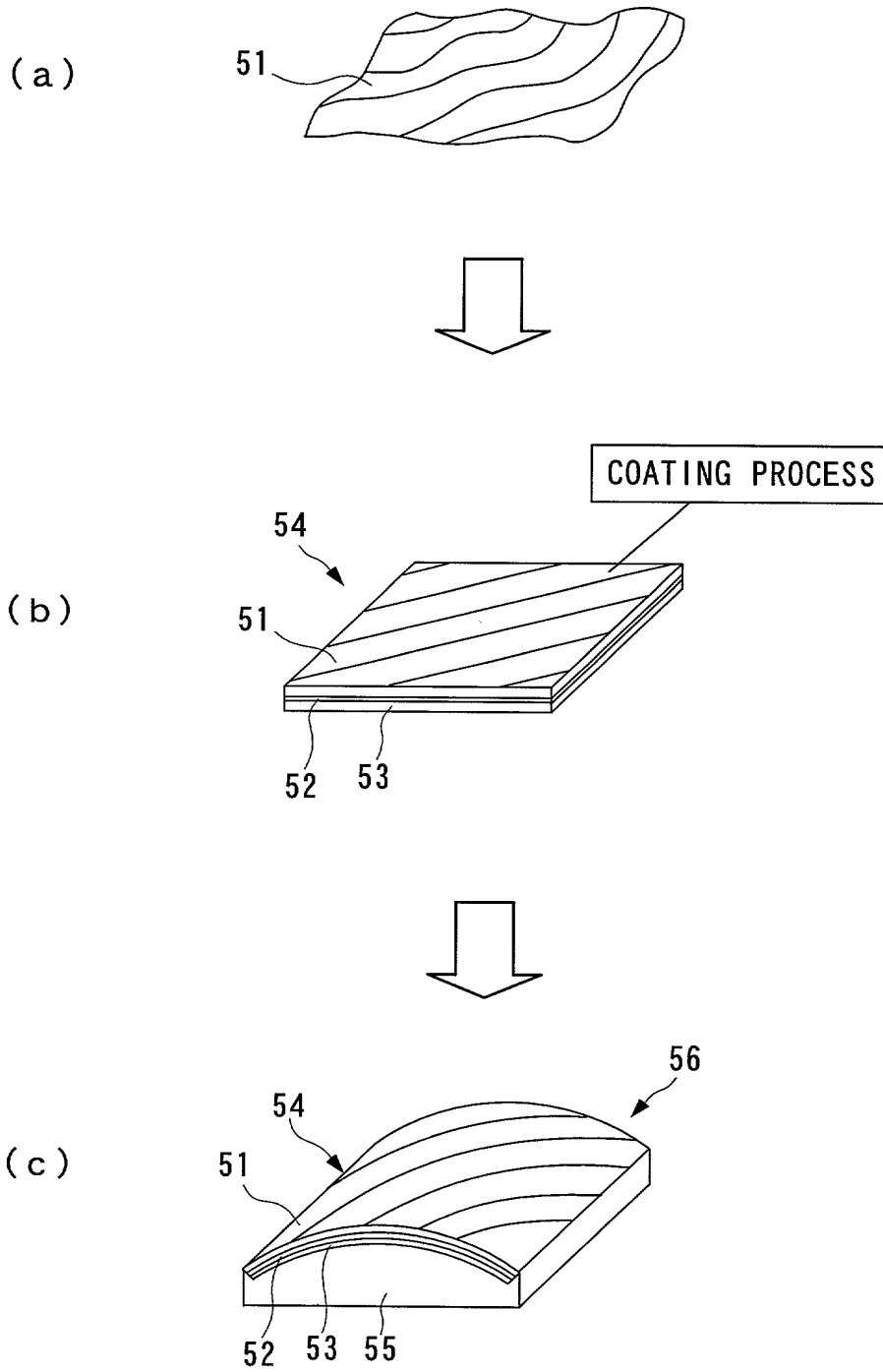
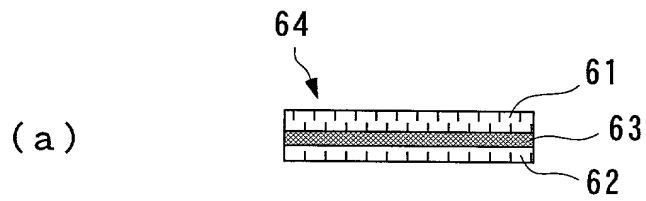
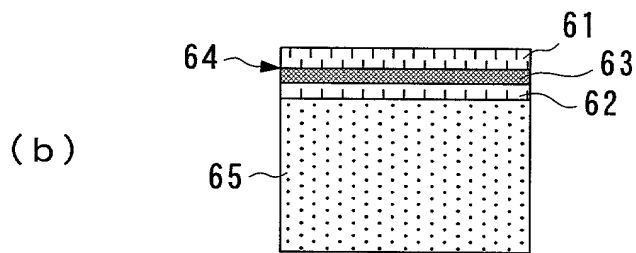


FIG. 2

PRIOR ART



INJECTION MOLDING



COATING

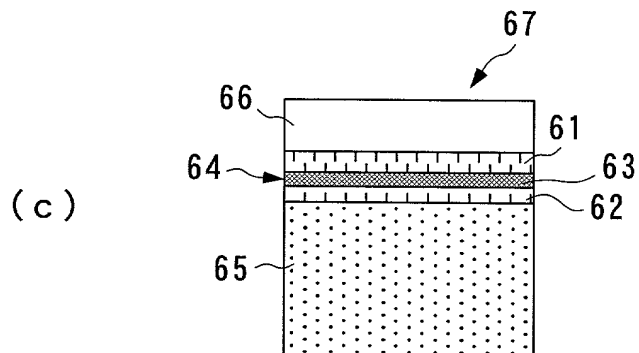


FIG. 3

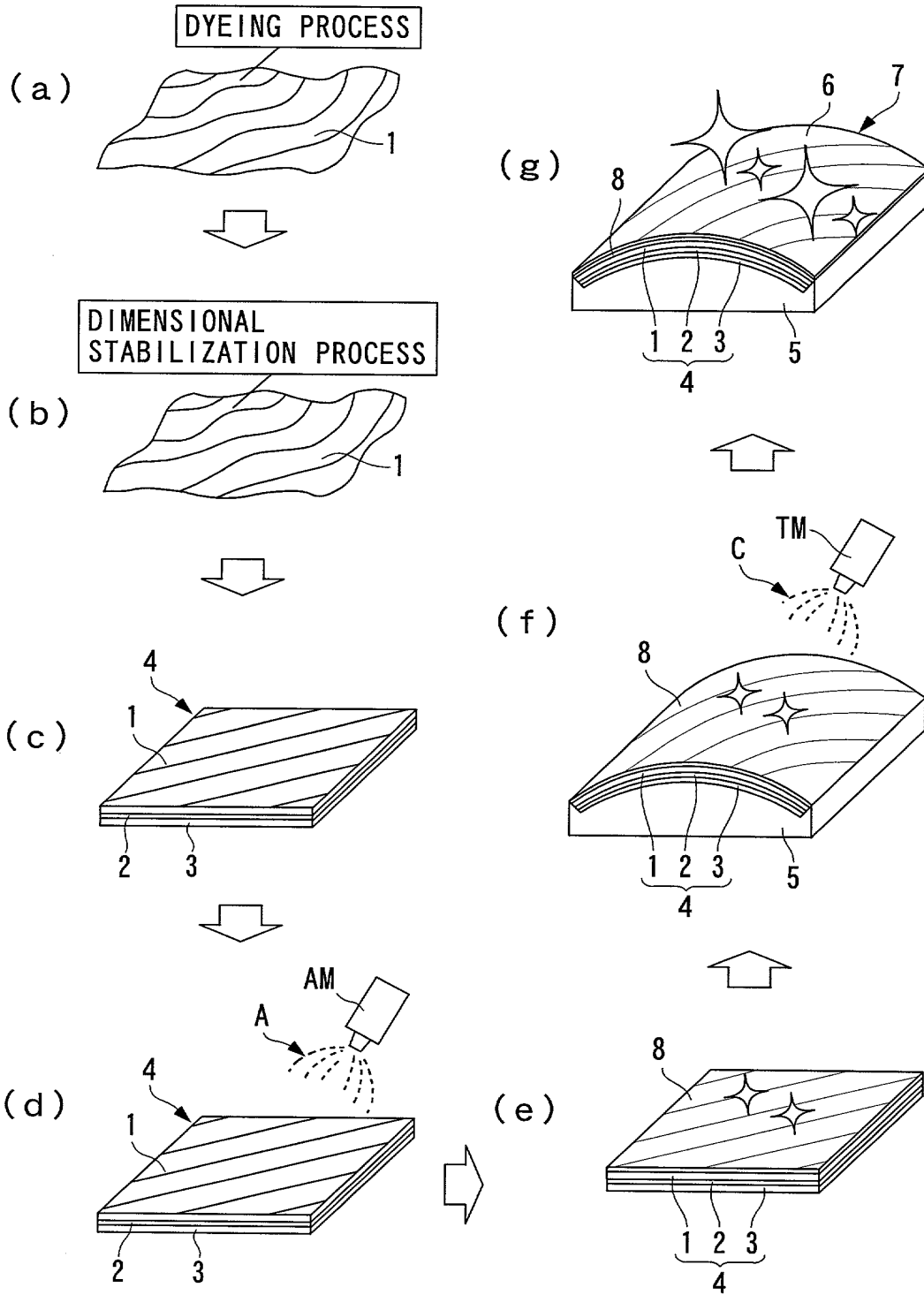
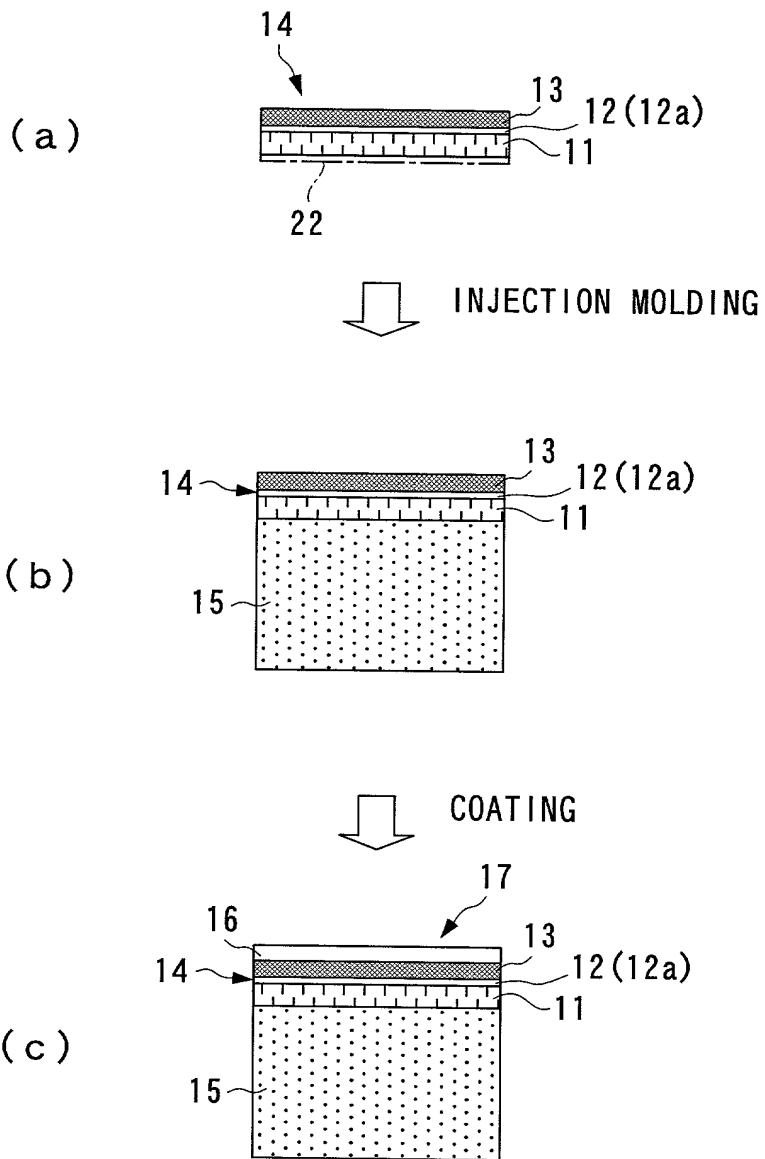


FIG. 4



TOP SECRET 76629350

FIG. 5

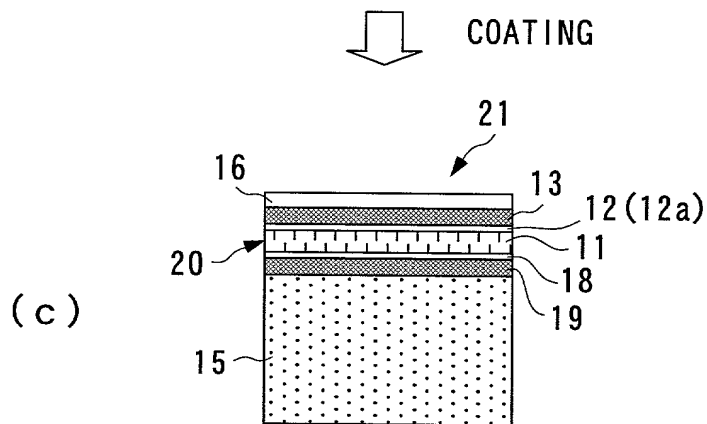
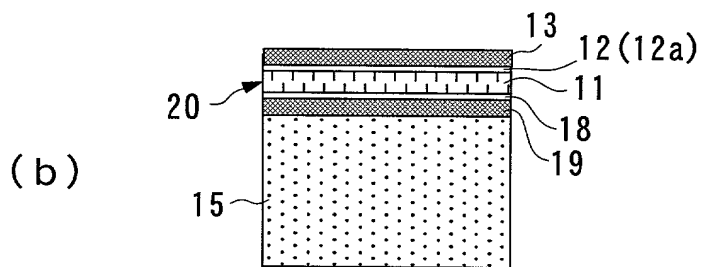
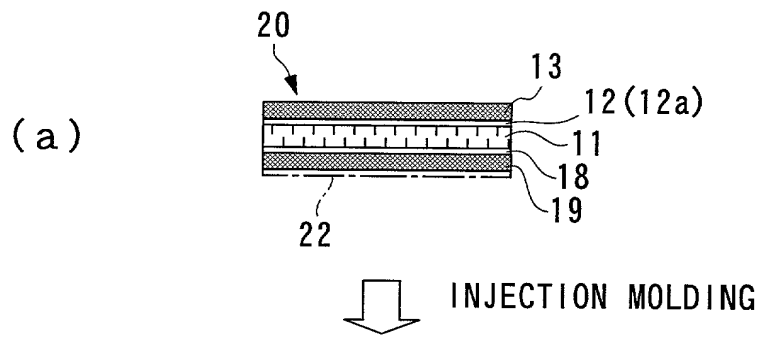


FIG. 6

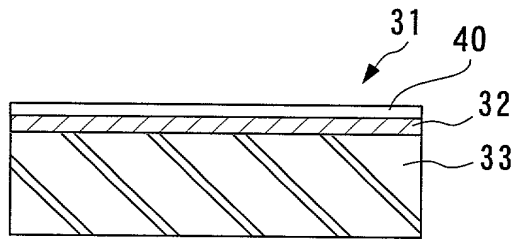


FIG. 7

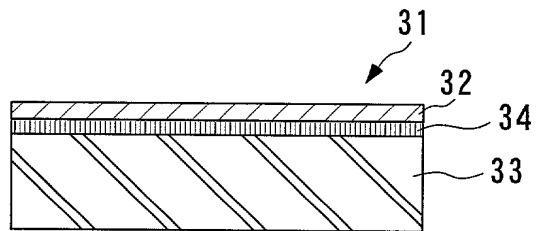


FIG. 8

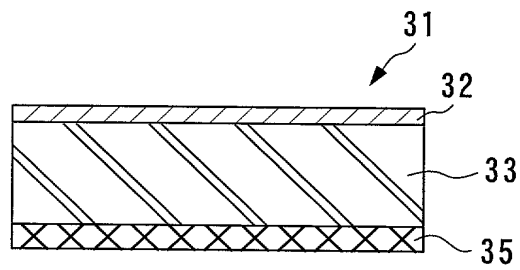


FIG. 9

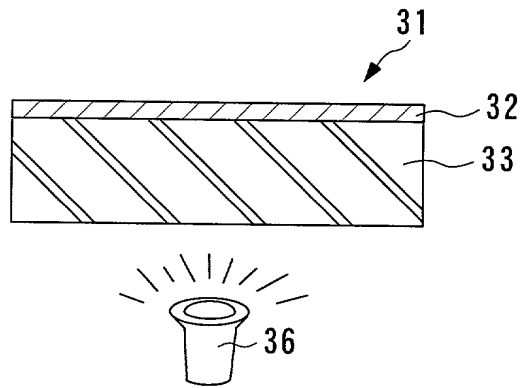


FIG. 10

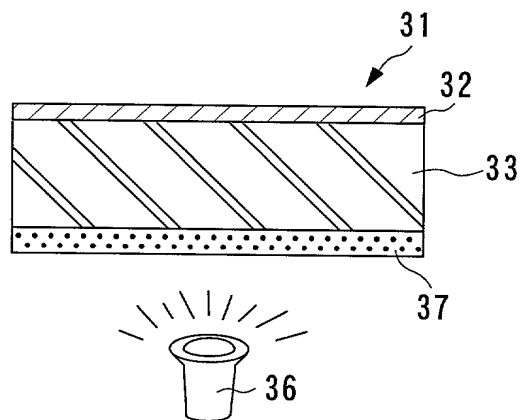


FIG. 11

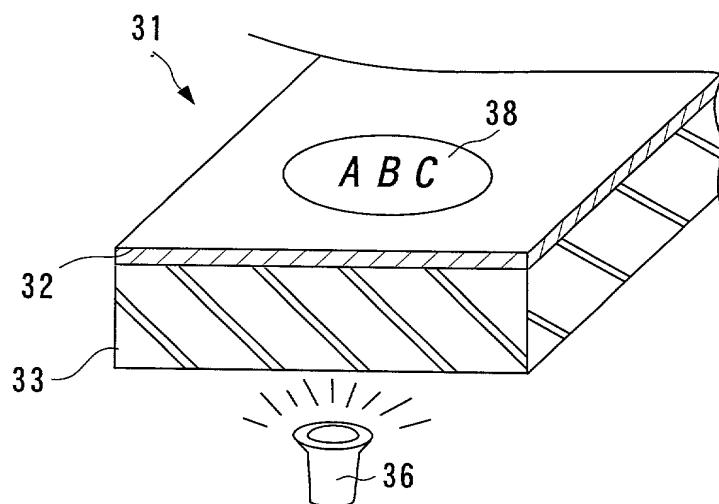


FIG. 12

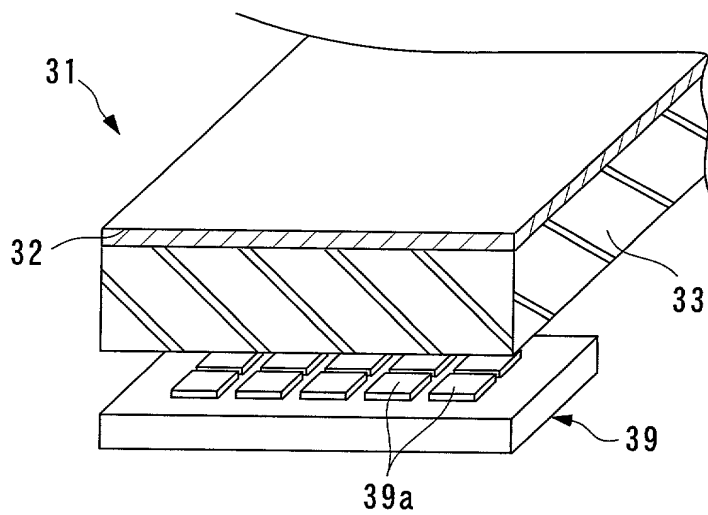


FIG. 13

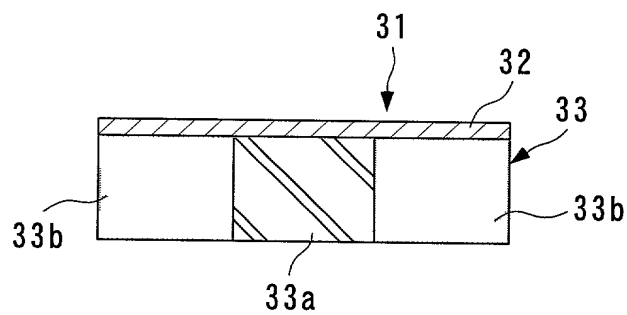


FIG. 14

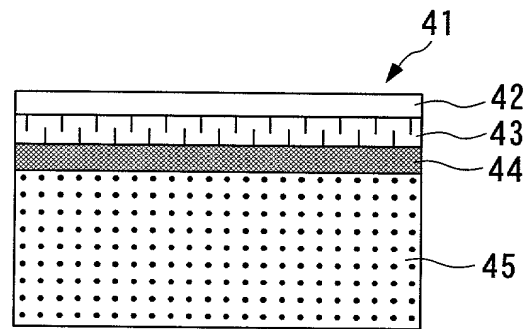


FIG. 15

